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## Nebulized spray pyrolysed Indium sulfide thin film and characterization

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### ABSTRACT

Nebulized spray pyrolysis is a novel and easy technique to grow thin films. Indium sulfide ( $\text{In}_2\text{S}_3$ ) thin films have been prepared on a glass substrate by this technique using precursor solution of  $\text{InCl}_3$  and  $\text{CS}(\text{NH}_2)_2$  at a substrate temperature of  $300^\circ\text{C}$ . The as prepared film was characterized by x-ray diffraction analysis (XRD), optical transmission studies (UV-VIS-NIR double beam spectrophotometer) and electrical conductivity studies by Hall Effect measurement system. The as deposited film exhibited good crystallinity with cubic structure and preferential orientation along (111) plane. The direct and indirect band gap values of  $\text{In}_2\text{S}_3$  thin films have been determined from the transmission spectra in the visible range and found to be 2.73 and 2.14 eV respectively. The electrical resistivity of the film was  $9.84 \Omega \text{ cm}$  for as prepared film. Carrier concentration and mobility of the same sample were found to be  $4.32 \times 10^{18} \text{ cm}^{-3}$  and  $86.2 \text{ cm}^2/\text{Vs}$ . The results of optical and electrical properties confirm that the nebulized spray pyrolysed  $\text{In}_2\text{S}_3$  films may be suitable for solar cell applications.

**Key words:** Nebulized spray pyrolysis; band gap;  $\text{In}_2\text{S}_3$ ;

### INTRODUCTION

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Indium sulfide ( $\text{In}_2\text{S}_3$ ) is a grievous material for optoelectronic and photovoltaic application [1] due to its wider band gap (2.0-2.8eV), stability and higher transmittance.  $\text{In}_2\text{S}_3$  thin films are also used as promising buffer layer in the CIGS solar cells due to its non-toxic in nature than CdS.  $\text{In}_2\text{S}_3$  compound exists in three different phases such that yellow  $\alpha$ - $\text{In}_2\text{S}_3$  has a defect cubic structure, red  $\beta$  - $\text{In}_2\text{S}_3$  has a defect spinel tetragonal structure and  $\gamma$  -  $\text{In}_2\text{S}_3$  has a layered structure. Besides  $\text{In}_2\text{S}_3$  is an n type semiconductor material belonging to III-VI compound which involves numerous applications in picture tube manufacture [2], catalysis [3] and photovoltaic solar cells [4].  $\text{In}_2\text{S}_3$  thin films were synthesized by many techniques such as chemical bath deposition (CBD) [5-8], physical vapour deposition [9], spin coating [10], SILAR method [11] and spray pyrolysis technique [12-15]. An ultrasonic nebulized spray pyrolysis technique was used earlier to form  $\text{In}_2\text{S}_3$  thin films [16, 17]. However, Nebulized spray pyrolysis is a simple, time saving and cheaper for the growth of thin films. In this work,  $\text{In}_2\text{S}_3$  thin film was deposited on micro glass substrate at the substrate temperature of 300°C. The structural, optical and electrical properties have been discussed.

## **EXPERIMENTAL**

Nebulized spray pyrolysis unit consists of a nebulized unit, temperature control unit and a compressor unit. A nebulizer unit, which is actually utilized to spray the medicine through mouth to provide comfort to the asthma patients, was used in the present study to spray mist like particles of precursor solution to the preheated substrates. A temperature controller maintains the substrate temperature at  $T_s$ -300 °C. The size of the micro glass substrate used was 7.5x 2.5x0.25 cm<sup>3</sup>. Compressed air (oxygen) was taken as a carrier gas. The amount of solution taken was 10 ml per substrate. The precursor solution ( $\text{In}_2\text{S}_3$  &  $\text{CS}(\text{NH}_2)_2$ ) containing In and S sources was coated on the substrate with 2:3 molar concentration ratio. When the compressed air was passed through the nebulized unit, the precursor solution travelled through a tube in order to spray fine particles on the glass substrate.

The structural properties were analyzed by XPERT-PRO x- ray diffractometer ( $\text{CuK}\alpha$  –  $\lambda = 1.5405 \text{ \AA}$ ) in which x-ray diffraction patterns were scanned and recorded in  $2\theta$  interval from 10 to 70°C with the step of 0.05°C at room temperature. UV-VIS-NIR double beam spectrophotometer (Hitachi U3410 Model) was used to observe the transmission spectra of the

films measured in the wavelength range 300 to 1100nm. The thickness of all the samples was taken by MITUTOYO SJ300 profile meter. The electrical conducting properties were analyzed by Hall Effect measurement system (ECOPIA-HMS 5000).

## RESULT AND DISCUSSION

### Structural analysis

The x-ray diffraction profile of  $\text{In}_2\text{S}_3$  thin film by nebulized spray pyrolysis technique is shown in Fig.1. The diffraction of the film found at  $2\theta = 14.23, 28.67, 43.61$  and  $59.37^\circ$  corresponding to the reflection from (111), (222), (511) and (444) planes conforming that the polycrystalline nature of the film. All the diffraction peaks were in good agreement with original JCPDS data [18]. The compared result of d-spacing values with the JCPDS data was tabulated in Table-1. (111) plane was identified as preferable orientation phase. Lina Zhang et al [19] and M.Kraini et al [20] had obtained the cubic structured  $\text{In}_2\text{S}_3$  thin film using facile hydrothermal and spray pyrolysis technique respectively. M.Kraini et al [20] had reported the same preferred orientation (111) peak as in the present study. The d-spacing corresponding to all the peaks are determined and tabulated. The lattice constant (a) in the present case was  $10.77\text{\AA}$  whereas the reported value is  $10.7\text{\AA}$ .

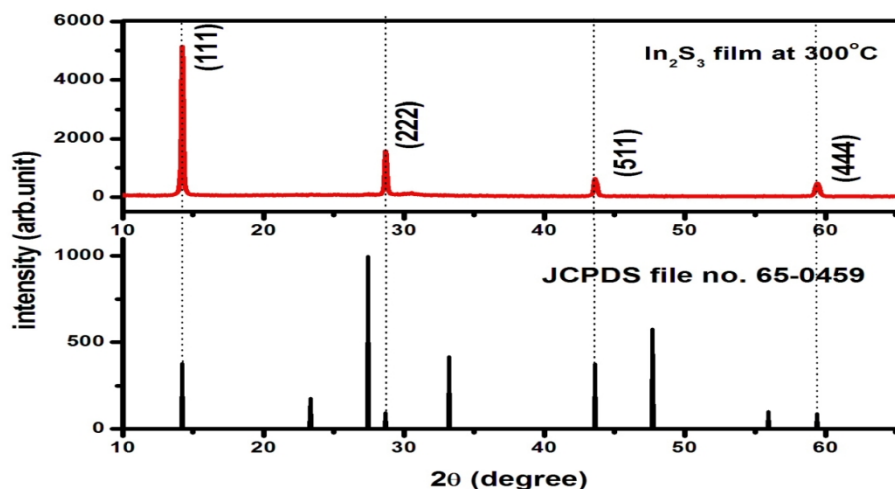


Fig.1. X-ray diffraction pattern of  $\text{In}_2\text{S}_3$  film deposited at  $T_s = 300^\circ\text{C}$ .

The structural parameters of In<sub>2</sub>S<sub>3</sub> thin films deposited at substrate temperature of 300 °C was calculated and analyzed. The grain size (D) of the films was calculated of all the diffraction peaks for all the film samples with different substrate temperature using Debye Scherrer formula

$$D = \frac{0.9 \lambda}{\beta \cos \theta} \dots\dots\dots(1)$$

Where λ is the wavelength of x-ray (1.5406Å), β is the full width at half-maximum value (FWHM) and θ is the Bragg’s angle.

**Table. 1. Comparison of d values and relative intensities with literature**

Observed		In <sub>2</sub> S <sub>3</sub> (JCPDS file -65-0459)	
d values(A°)	I/I <sub>0</sub>	d values(A°)	(hkl)
6.2183	100	6.2203	111
3.1105	-	3.1101	222
2.0737	-	2.0734	511
1.5553	-	1.5550	444

The number of crystallites per unit area (N) of the samples found using the relation

$$N = t / D^3 \dots\dots\dots(2)$$

Where D is the grain size and t is the thickness of the film. The thickness for the sample was obtained in the micro metre range (~1µm) by using profile meter. The strain (ε) of all the films was determined using the formula

$$\epsilon = \beta \cos \theta / 4 \dots\dots\dots(3)$$

The dislocation density (δ) of all the films was determined using the equation

$$\delta = 1/D^2 \text{ lines / unit area} \dots\dots\dots(4)$$

Since the amount of defects in a crystal could be found by measuring δ value and the results confirmed that In<sub>2</sub>S<sub>3</sub> thin film having good crystallinity with less amount of defects.

The average crystalline size of In<sub>2</sub>S<sub>3</sub> thin film was found to be 44.52 nm. The crystallization levels of the film were good due to their small dislocation density (δ) and lower strain (ε) values, which represent the amount of defect in the film. The average dislocation density of the film was calculated as 9 x 10<sup>13</sup> lines/ m<sup>2</sup>. The strain of the film was found to be 7x10<sup>-4</sup>. The number of crystalline formed by the same sample was calculated to be 2.1 x10<sup>15</sup> m<sup>2</sup>.

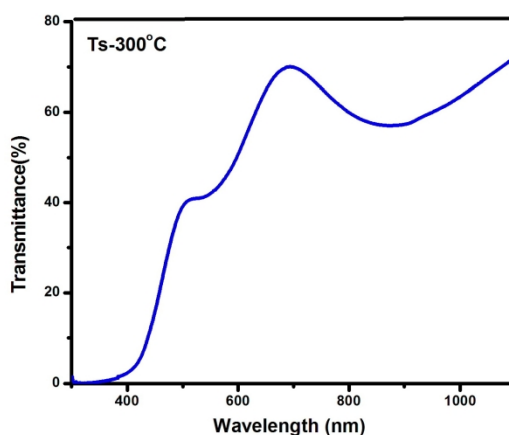
**Optical analysis**

Fig. 2 shows the optical transmittance curve as function of the wavelength. High transmittance (above 70%) in the visible wavelength range was presented in the film sample prepared at Ts-300°C. The transmittance curve showed multiple interference patterns which might be due to the stoichiometric deviations in the film. The absorption edge was observed between the wavelength ranges of 410 to 550 nm.

The absorption coefficient ( $\alpha$ ) is determined using the given equation

$$\alpha = -(1/t) \times \ln(1/T)$$

Where T is the transmittance and t is film thickness. The optical band gap ( $E_g$ ) can be determined by the absorption coefficient ( $\alpha$ ) and photon energy ( $h\nu$ ) by the equation  $(\alpha h\nu) = A(h\nu - E_g)^p$  where A is constant, h is plank's constant and p has  $\frac{1}{2}$  (or) 2 for direct and indirect transition.



**Fig. 2. Transmittance spectra of In<sub>2</sub>S<sub>3</sub> thin film**

Fig. 3(a) and 3(b) show that  $(\alpha h\nu)^2$  vs  $(h\nu)$  and  $(\alpha h\nu)^{1/2}$  vs  $(h\nu)$  plots in order to find direct and indirect band gap values and that were determined from the spectra by extrapolation of the linear part of the curve.  $E_g = 2.73$  and  $2.14$  eV were found as direct and indirect transition. M.G. Sandoval-Paz et al [21] had reported similar observation ( $E_g = 2.65$  &  $2.12$  eV) for direct and indirect band gaps by annealing the In<sub>2</sub>S<sub>3</sub> films using chemical bath deposition.

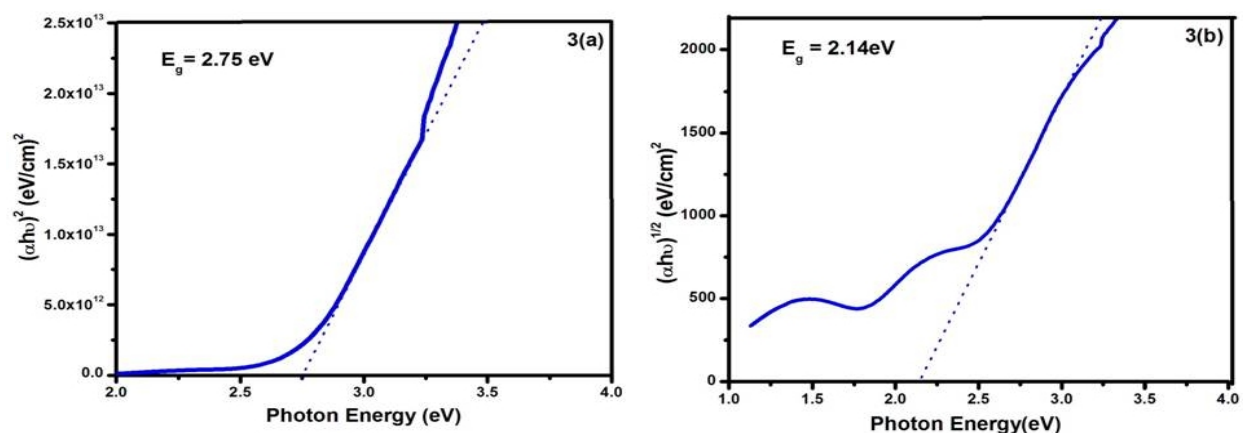


Fig.3. (a)  $(\alpha h\nu)^2$  vs.  $(h\nu)$  and (b)  $(\alpha h\nu)^{1/2}$  vs  $(h\nu)$  spectra for  $\text{In}_2\text{S}_3$  films.

### Morphological and elemental analysis

The scanning electron microscope is one of the versatile tool to study morphology of the surface of the film. The surface morphology of as prepared  $\text{In}_2\text{S}_3$  thin film was analysed by SEM photograph shown in the Fig. 4a. It is observed that large number of nano sized spherical and flakes covered on the surface of the film kes. The film has no voids and cracks. The average size of the crystallites was 30 – 55nm. The recorded EDAX spectrum for the  $\text{In}_2\text{S}_3$  film grown at 300 oC in the binding energy region of 1.0-7.0 eV is shown in Fig 4b.it is revealed that the presence of Indium and sulfur is confirmed. The atomic percentage of indium and sulfur elements were observed as 43.58 and 56.42% and S/In ratio is calculated as 1.29.

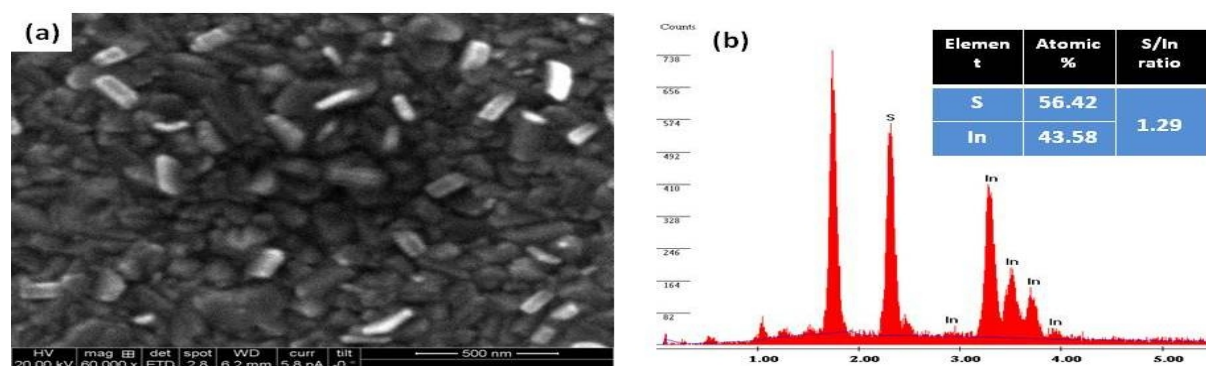


Fig. 4 (a) SEM photograph and (b) EDAX spectrum of  $\text{In}_2\text{S}_3$  thin film

### Electrical characterization

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The conductivity, resistivity, hall coefficient and carrier concentration values of In<sub>2</sub>S<sub>3</sub> thin film prepared at Ts-300°C was found using hall instrument. The carrier concentration of as prepared thin film was calculated from the relation  $n = (1/e R_H)$  [20], where  $R_H$  is the hall coefficient and  $e$  is the charge of electron. The mobility ( $\mu$ ) was found using the formula  $\mu = (1/en\rho)$  where  $\rho$  is the resistivity of the film. Using hall coefficient results, it confirmed that the In<sub>2</sub>S<sub>3</sub> film sample belongs to n type semi conducting nature. The carrier concentration and mobility of the film were found to be  $4.32 \times 10^{18} \text{ cm}^{-3}$  and  $86.2 \text{ cm}^2/\text{Vs}$ . The resistivity of the film sample was shown to be  $9.84 \text{ }\Omega\text{cm}$  and corresponding conductivity of the film was calculated as  $1.02 \times 10^{-3}(\text{ }\Omega \text{ cm})^{-1}$ . S.Lugo-Loredo et al [22] had reported the closer value of conductivity such as  $2.8 \times 10^{-3} (\text{ }\Omega \text{ cm})^{-1}$  after thermal annealing the In<sub>2</sub>S<sub>3</sub> sample at 400°C by CBD method.

## **CONCLUSION**

Indium sulfide (In<sub>2</sub>S<sub>3</sub>) thin film was prepared on micro glass substrate at Ts-300°C by nebulized spray pyrolysis technique. The x-ray diffraction patterns revealed that the as prepared film had cubic crystal structure with preferable orientation along (111) plane. The structural parameters had been found using x-ray diffraction studies. The optical transparency increased up to 70% in the visible region. The direct and indirect band gap values were found using transmittance curve by UV-VIS spectrophotometer. The resistivity, conductivity, carrier concentration and mobility of the film were also determined. All the results confirmed that the film deposited at the substrate temperature of 300°C could be used in any one of the application of solar cells.

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